

ABSTRACT OF THE DISCLOSURE

A method for manufacturing a magnetic tape includes the steps of feeding a broad magnetic tape including a broad support formed with a 5 magnetic recording layer on one side thereof and a back coat layer on the other surface thereof to a portion between a disk-like upper blade and a disk-like lower blade overlapping each other and rotating in opposite directions and cutting the broad magnetic tape into magnetic tapes each having a predetermined width, which method for manufacturing a 10 magnetic tape further includes a step of setting a cutting start angle between the disk-like upper blade and the disk-like lower blade overlapping each other and rotating in opposite directions at the time that cutting of the broad magnetic tape fed to a portion between the upper blade and the lower blade by the upper blade and the lower blade is 15 started so that a lower blade side cut surface of the magnetic tape to be formed by cutting the broad magnetic tape includes 40 % to 65 % of a region formed by cutting the magnetic tape by a breaking force, thereby cutting the broad magnetic tape.

According to the above method, it is possible to manufacture a 20 magnetic tape which can minimize an irregular raised and depressed pattern of a cut surface of a magnetic tape.